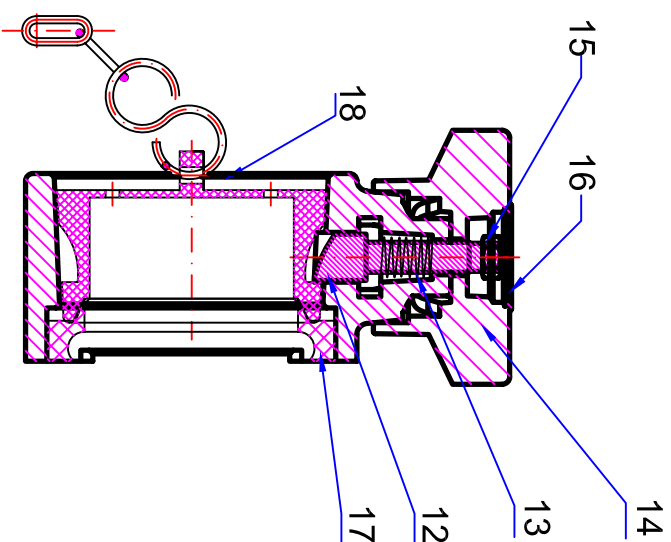
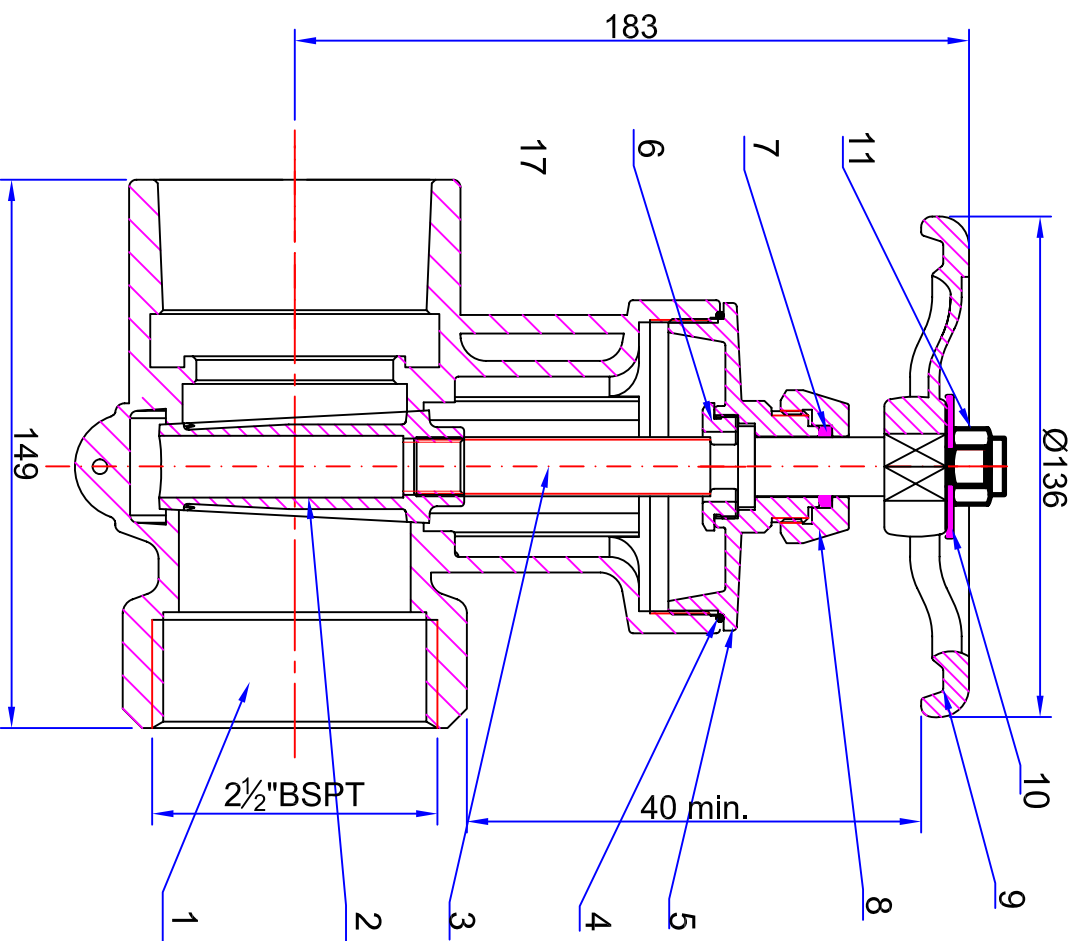




18	DLV03-042A-03	Cap with chain		Assembly	Red
17	DLJ01-007-07	Sealing ring	1	Rubber	
16	DLV03-037-10	Cap	1	Plastic	
15	GB/T 889.1-2000	Nut M8	1	Steel	Galvanized
14	DLV03-040-08	Guard knob	1	Brass	
13	DLJ01-007-04	Spring	1	SUS304	
12	DLV03-037-09	Tag	1	Brass	
11	GB/T 889.1-2000	Nut M12	1	Steel	Galvanized
10	GB/T 97.1-2002	Hand wheel gasket	1	Steel	Galvanized
9	DLV03-042A-02	Handwheel	1	Brass	Red
8	DLV03-040-06	Nut	1	Brass	
7	GB/T 1235-76	Valve stem O-ring	1	Rubber	Ø22 × Ø3
6	DLV03-040-05	Nut	1	Brass	
5	DLV03-040-04	Valve cap	1	Brass	Ø80 × Ø2
4	GB/T 1235-76	Valve cap O-ring	1	Rubber	
3	DLV03-040-03	Stem	1	Brass	
2	DLV03-040-02	Disc	1	Brass	
1	DLV03-041A-01	Dody	1	LG2	

No.	Drawing No.	Name	Q'ty	Material	Weight	Remark
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2.5"BSPT(Female)
Gate Valve

Code No. HV007

Zone	Revision note	Date	Signature	Assembly	W.T.	Scale
Drawn						
Checked						

Hydrotech

- Technical Requirements:**
1. To assemble the components per required, and to check if all components are correctly fixed;
 2. Handwheel and guard knob can be flexibly rotated; The closing direction of valve shall be marked on handwheel;
 3. The complete turns of handwheel to fully open a closed valve shall be 8 to 10 turns;
 4. The inlet thread shall be per standard BS21;
 5. After assembled, the sealing test(under pressure of 16.5bar and kept for 2 minutes) and pressure test(under pressure of 22 bar and kept for 2 minutes), no leakage and damage that affect normal operation shall be caused.