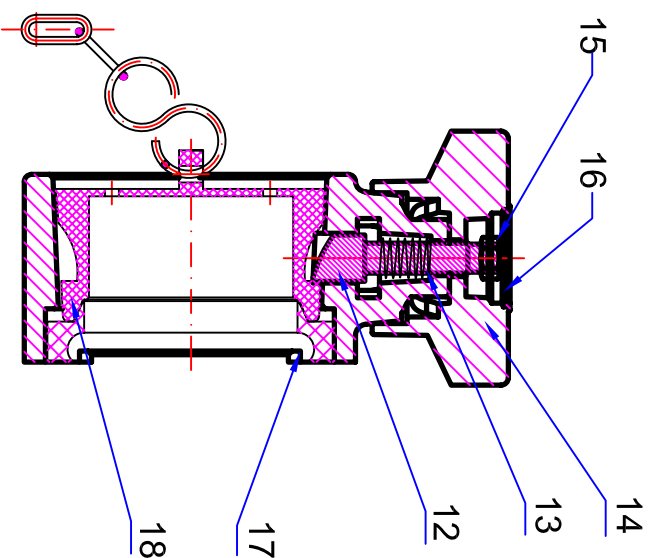




1. To assemble the components per required, and to check if all components are correctly fixed;
2. Handwheel and guard knob can be flexibly rotated; The closing direction of valve shall be marked on handwheel;
3. The complete turns of handwheel to fully open a closed valve shall be 8 to 10 turns;
4. The inlet thread shall be per standard BS21;
5. After assembled, the sealing test (under pressure of 16.5 bar and kept for 2 minutes) and pressure test (under pressure of 22 bar and kept for 2 minutes), no leakage and damage that affect normal operation shall be caused.

18	DLV03-042A-03	Cap with chain		Assembly		Red
17	DLJ01-007-07	Sealing ring	1	Rubber		
16	DLV03-037-10	Cap	1	Plastic		
15	GB/T 889.1-2000	Nut M8	1	Steel		Galvanized
14	DLV03-040-08	Guard knob	1	Brass		
13	DLJ01-007-04	Spring	1	SUS304		
12	DLV03-037-09	Tag	1	Brass		
11	GB/T 889.1-2000	Nut M12	1	Steel		Galvanized
10	GB/T 97.1-2002	Hand wheel gasket	1	Steel		Galvanized
9	DLV03-042A-02	Handwheel	1	Brass		Red
8	DLV03-040-06	Nut	1	Brass		
7	GB/T 1235-76	Valve stem O-ring	1	Rubber		Ø22×Ø3
6	DLV03-040-05	Nut	1	Brass		
5	DLV03-040-04	Valve cap	1	Brass		Ø80×Ø2
4	GB/T 1235-76	Valve cap O-ring	1	Rubber		
3	DLV03-040-03	Stem	1	Brass		
2	DLV03-040-02	Disc	1	Brass		
1	DLV03-042A-01	Dody	1	LG2		
No.	Drawing No.	Name	QTY	Material	Weight	Remark

2.5"BSPT(Male)	Code No.	HV0006
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Gate Valve

Assembly

Code No.

HV006

W.T.	5.7Kg	Scale
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Hydrotech