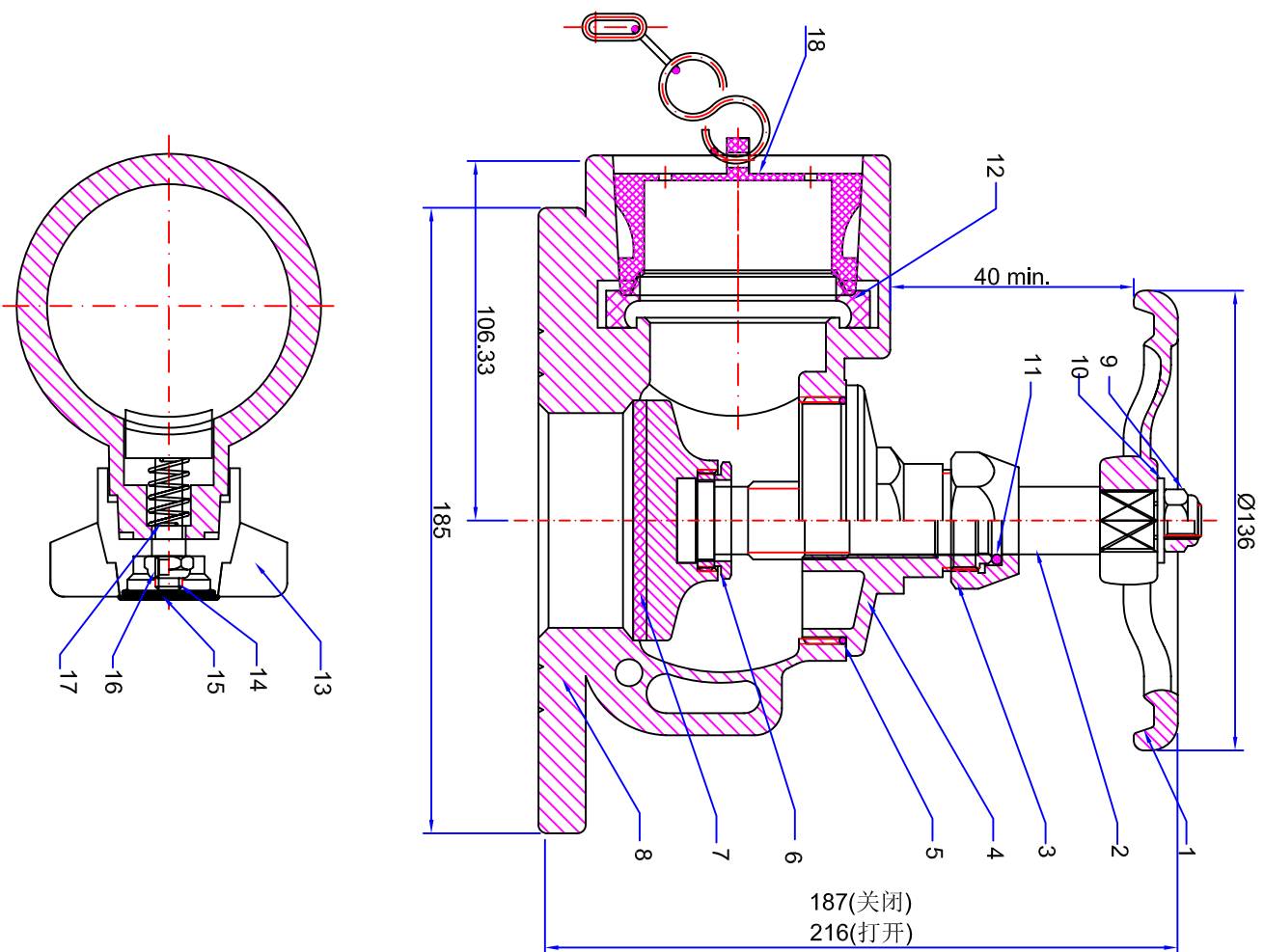




Technical requirements:

1. Assemble the parts per required, and to check if it is correctly assembled and all components are fixed.
2. Hand wheel and guard knob can be rotated flexibly; the number of complete turns of the hand wheel to full open a completely closed valve shall be not less than four nor more than ten.
3. The specification of Inlet flange at the bottom is DN65 per the standard BS4504(PN16) required.
4. After assembled, seal test (keep pressure for 2 minutes under 16.5 Bar) and pressure test (keep pressure for 2minutes under 22.5Bar) shall be required, and no leakage and damage that will affect the normal use shall happen .
5. The Valve comply with BS 5041-2:1987 standard

18	DLV03-037-11-00	Cap with chain	1	Assembly		
17	DLJ01-007-04	Spring	1	SUS304		
16	GB/T 889.1-2000	Nut M8	1	Steel		
15	DLV03-037-10	Cap	1	Plastic		
14	DLV03-037-09	Tag	1	Brass		
13	DLV03-037-08	Guard knob	1	Brass		
12	DLJ01-007-07	Sealing ring	1	Rubber		
11	GB/T 1235-76	Valve stem O-ring	1	Rubber		Ø26×Ø3.5
10	GB/T 97.1-2002	Hand wheel gasket	1	Brass		Galvanized
9	GB/T 889.1-2000	Nut M12	1	Brass		Galvanized
8	DLV03-038B-01	Body	1	LG2		
7	DLV03-037-06	Press plate	1	LG2		
6	DLV03-037-05	Nut	1	Brass		
5	GB/T 1235-76	Valve cap O-ring	1	Rubber		Ø73×Ø2
4	DLV03-037-04	Valve cap	1	Brass		
3	DLV03-037-03	Nut	1	Brass		
2	DLV03-037-02	Stem	1	Brass		
1	DLV03-037-01	Handwheel	1	Cast Iron		
No.	Drawing No.	Name	Q'TY	Material	Weight	Remark

2.5"Flanged
Landing Valve

Code No. HV003

Assembly

W.T. 7Kg Scale

HYDROTECH

Zone	Revision note	Date	Signature
Drawn			
Checked			