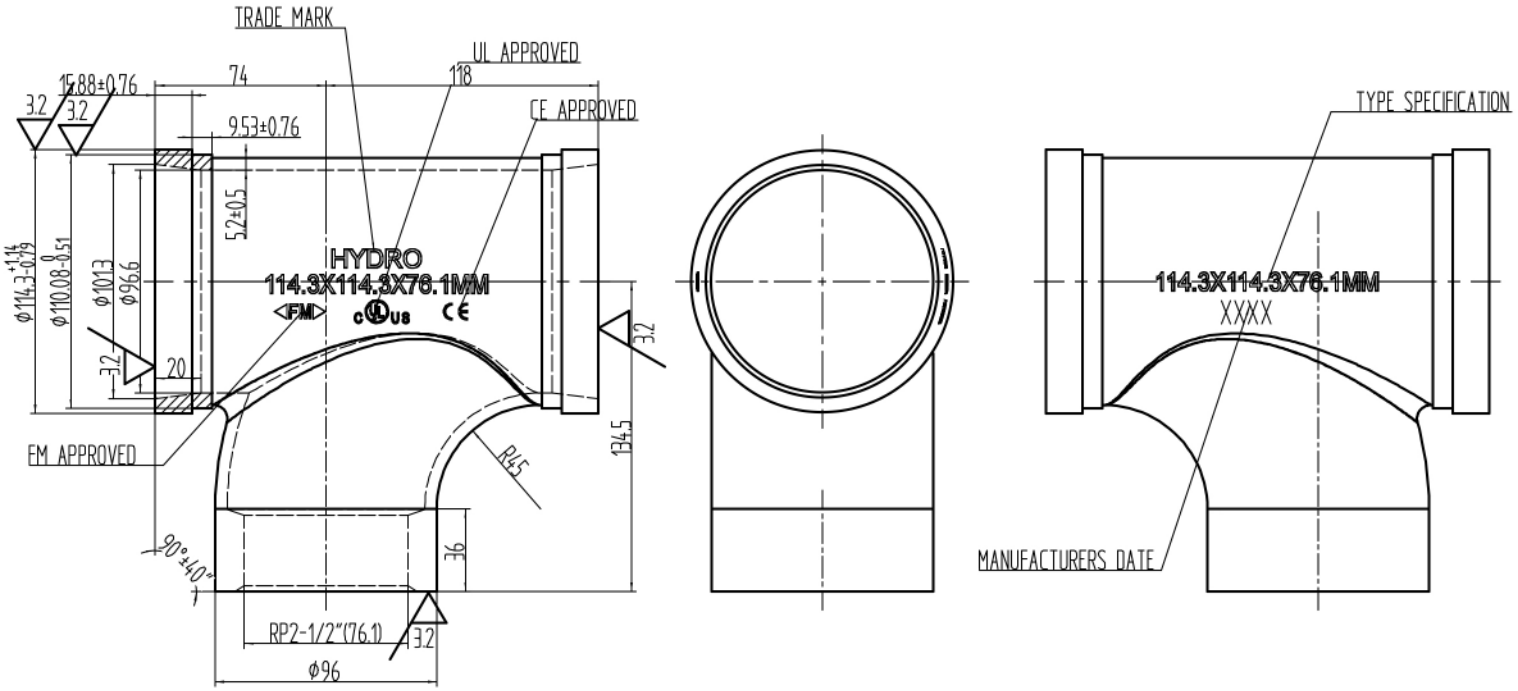


TECHNICAL REQUIREMENT

1.UNLESS OTHERWISE SPECIFIED CASTING R1-R2.

2.NO MARKING THE TOLERANCE CLASS OF CASTING SIZE CT8,IMPLEMENTATION STANDARD GB/T6414-1999.
NO MARKING THE TOLERANCE CLASS OF PROCESSING SIZE c,IMPLEMENTATION STANDARD GB/T1804-2000.

3.CASTING SURFACE IS FREE FROM CRACK,DEPRESSION AND OTHER DEFECTIONS.

4.CASTING SURFACE SHOULD BE CLEAN AND SMOOTH.

5.ALL THE MARKS SHOULD BE CLEAR ENOUGH TO RECOGNIZE.

6.CASTING SURFACE SMOOTH CONDITION: 50

7.THE PRODUCT APPEARANCE ADOPTS TECHNICS OF UNATTACKALTE ELECTROSTATIC PAINTING AND THE COATING IS EPOXY WITH GOOD ADHESION.

8.THE COATING THICKNESS:0.1-0.2MM

9.DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.

				DRAWING	单继斌	Pitcher Tee		**Hydrotech**						
				DESIGN	李文良									
				FIRST CHECK	王振峰									
				SECOND CHECK	周立国	SPECIFICATION	TYPE	MATERIAL	PRESSURE	QTY	N.W	SCALE	PAGE	
NO.	MARK	CORRECTION RECORD	SIGNATURE/DATE	APPROVAL	陈仁军	4"X2-1/2"	XGQT13S	GB/T1348-2009 QT450-10	2.5MPa	1	4.05kg	FULL ALL	8	

DRAWING NO.	13S-114X76
VERSION NUMBER	A