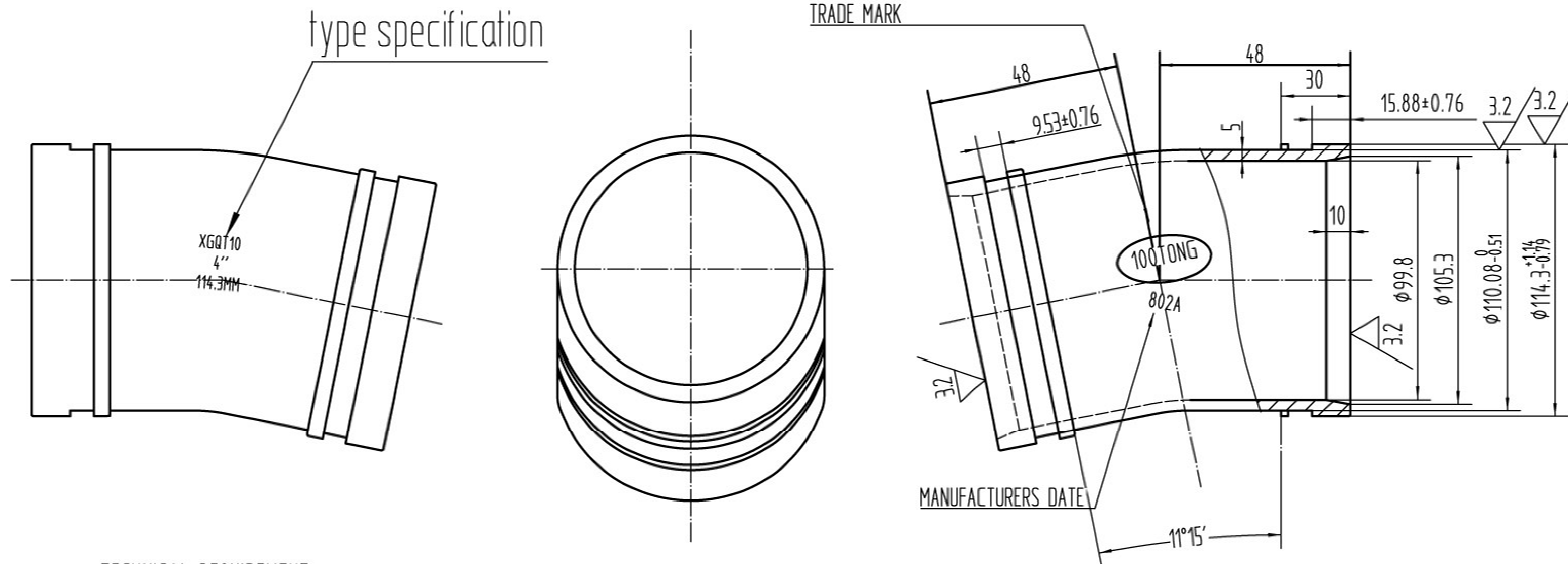




TECHNICAL REQUIREMENT

- 1.UNLESS OTHERWISE SPECIFIED CASTING R1-R2.
- 2.NO MARKING THE TOLERANCE CLASS OF CASTING SIZE CT8,IMPLEMENTATION STANDARD GB/T6414-1999.
NO MARKING THE TOLERANCE CLASS OF PROCESSING SIZE c,IMPLEMENTATION STANDARD GB/T1804-2000.
- 3.CASTING SURFACE IS FREE FROM CRACK,DEPRESSION AND OTHER DEFLECTIONS.
- 4.CASTING SURFACE SHOULD BE CLEAN AND SMOOTH.
- 5.ALL THE MARKS SHOULD BE CLEAR ENOUGH TO RECOGNIZE.
- 6.CASTING SURFACE SMOOTH CONDITION: $\sqrt{50}$
- 7.THE PRODUCT APPEARANCE ADOPTS TECHNIQS OF UNATTACKALTE ELECTROSTATIC PAINTING
AND THE COATING IS EPOXY WITH GOOD ADHESION.
- 8.THE COATING THICKNESS:0.1-0.2MM
- 9.DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.

DRAWING NO.	10-114
VERSION NUMBER	A

				DRAWING	王延君	11.25 DEG. BEND		Hydrotech					
				DESIGN	李文俊								
				FIRST CHECK	王振峰								
				SECOND CHECK	周立国	SPECIFICATION	TYPE	MATERIAL	PRESSURE	AMOUNT	N.W	SCALE	PAGE
NO.	MARK	CORRECTION RECORD	SIGNATURE/DATE	APPROVAL	陈仁军	4"	XGQT10	GB/T1348-2009 QT450-10	2.5MPa	1	1.192kg	FULL ALL	2